

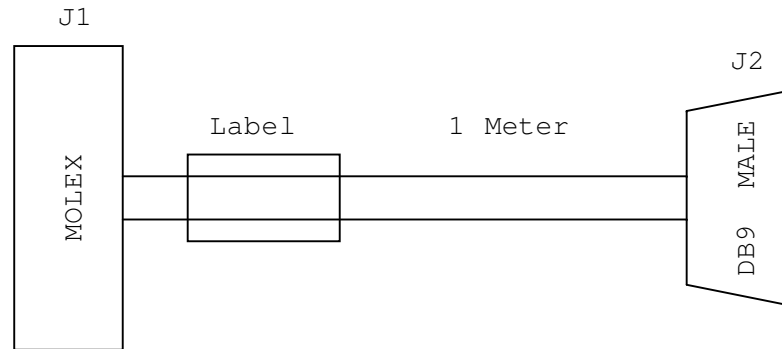
MOLEX TOOLING	
SERVICE CRIMP TOOL	063811-1000
HAND CRIMP TOOL	0638190901
EXTRACTION TOOL	0011030044
APPLICATOR	63902-3900

TE TOOLING	
CRIMP TOOL	58448-2
EXTRACTION TOOL	91285-1
APPLICATOR	2151496-1

Molex Strip Length	
Jacket	29.21 mm
Conductor	3.00 mm

LABEL CONTENTS	
Spectrum Digital	
RS485 Cable	
Part #519175 A	

TE Strip Length	
Conductor	2.14 - 2.64 mm



MODBUS over Serial Line
 Specification and Implementation Guide
 V1.02

pin no.5 = B (YELLOW or WHITE)
 pin no.9 = A (BROWN or RED)
 pin no.1 = Ground (GREY or BLACK)

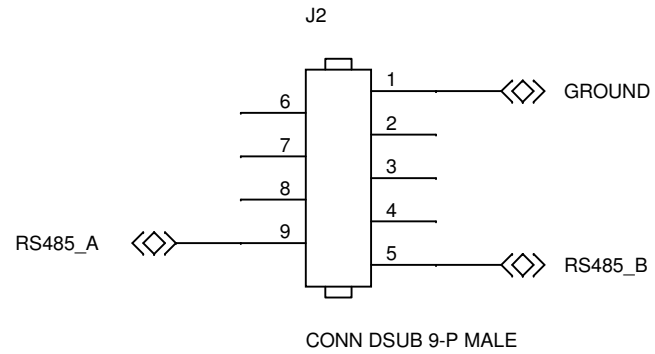
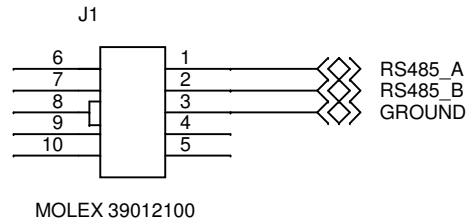
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Title: RS485 CABLE			
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BELDEN 9534

WIRE	COLOR
1	BLACK
2	WHITE
3	RED
4	GREEN

WIRE TABLE

J1	J2	COLOR	SIGNAL
1	9	RED	RS485_A
2	5	WHITE	RS485_B
3	1	BLACK	GROUND



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